



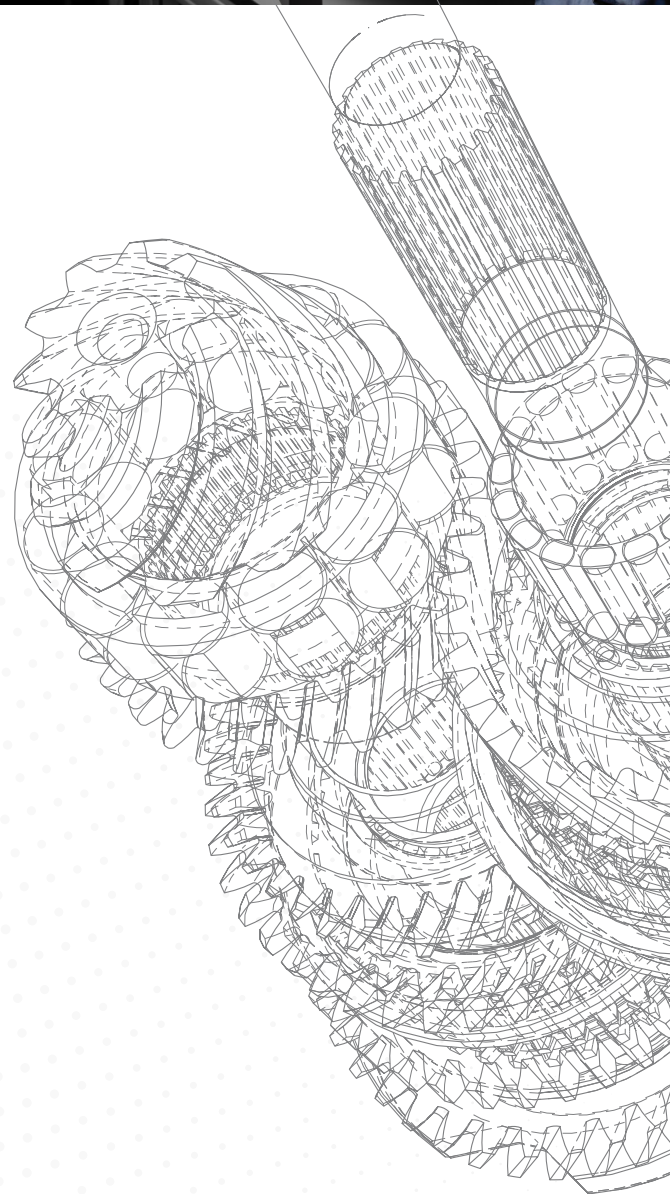
CRITICAL IN-PROCESS INSPECTION EFFORT REDUCED BY 90%



1 THE CHALLENGE

When Kelmith Lopez was tasked with finding an optical comparator in 2016, he knew he was up to the challenge. As a mechanical engineer for Artifex Solutions, part of his job included responsibility for final product quality inspection, ensuring dimensional compliance of production parts. Based on his experience with comparators, Kelmith knew that the best thing for Artifex Solutions was to find an optical comparator with more capability – one that could reduce inspection time, generate electronic chart overlays, and reduce measurement variation from multiple operators.

With these goals in mind, Kelmith and his Artifex colleagues set off to IMTS 2016 – a premier manufacturing technology show held every other year in Chicago. While walking through the show, they saw many latest technology metrology systems. Their search led them to Optical Gaging Products (OGP®), a company that specializes in optical metrology systems. More specifically, they were introduced to the c-vision™ Video Contour Projector®.

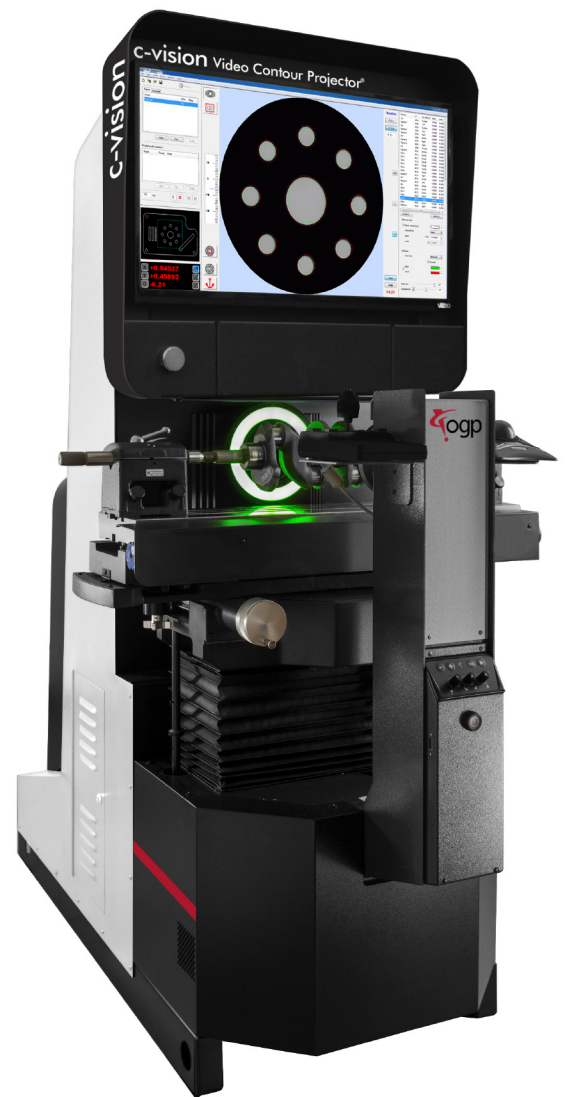
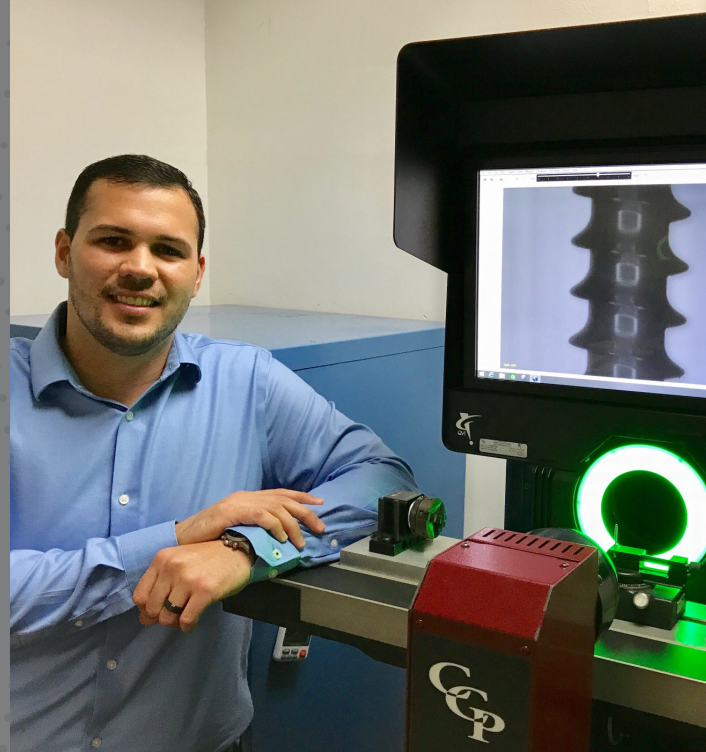


2 THE OGP SOLUTION

The c-vision Video Contour Projector is a measuring system that uses advanced automatic video metrology technology for measurement and quality inspection. After viewing a demonstration of the c-vision in action, Lopez was convinced that it was just what his company needed to take their part inspection to the next level. Here was a high accuracy video comparator with the capability to create reusable part routines that would reduce operator variation, reduce inspection time, and improve the overall speed and accuracy of the quality approval process. The c-vision was the solution they were looking for.

In the past, Artifex used optical comparators that could not create electronic part overlays or a reusable measurement routines for specific parts; c-vision solved this problem. As an added key benefit, c-vision has the precision to determine if a part was within a specified tolerance.

The c-vision is kept in a controlled room, isolated from the manufacturing area, in order to keep it away from any grease, dust, or material that may alter measurements. The machined parts are then measured to ensure major and minor diameters, pitches, and lengths are within design specifications. The part routine used for pitch diameter measurement was even implemented into the c-vision system, allowing for rapid changeover of part sizes. c-vision measurements are then output into the Artifex Solutions quality control documents. Artifex Solutions shares those documents with customers to document and assure the quality of their medical products.



3 THE RESULTS

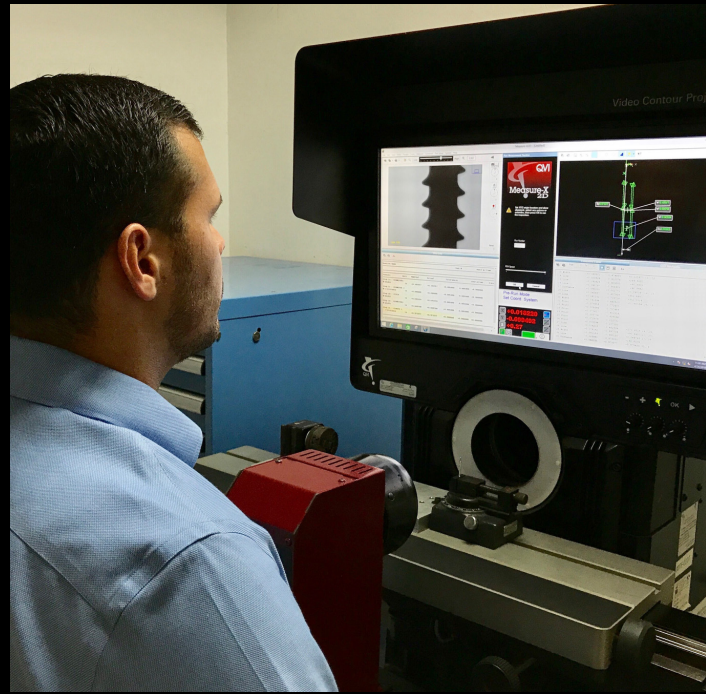
With the implementation of c-vision into their quality inspection process, improvements followed:

Production part rejection rate dropped drastically from **10% to less than 5%** because parts now could be measured with less uncertainty

In-process batch inspection routine time was slashed **over 90%** using the vCAD virtual chart gage feature

Reproducible measurements of bone screws with tolerances as tight as **0.001 inches**

The quality inspection process for Artifex Solutions strives for efficiency and ease. Timeliness and ease-of-use of c-vision were very appealing to Kelmith. In order to effectively use the machine, operators only need basic computer knowledge, making the product accessible and easy for anyone to use. Kelmith also remarked that his confidence about the quality of manufactured products has greatly increased since the introduction of c-vision into their control process.



“The great part about c-vision is the simplicity. It’s a good feeling when you know you have the right machine to ensure your product is top quality.”

Kelmuth Lopez,
Mechanical Engineer



Learn more about OGP Measurement Systems at ogpnet.com

OGP (Optical Gaging Products) is a division of Quality Vision International Inc (QVI®), a world leading manufacturer of precision multisensor metrology systems for industrial Quality Control. Our metrology systems focus on measurement technologies that help manufacturers monitor dimensional compliance to design specifications. First introduced in 1992, the famous OGP SmartScope® product family has become one of the world’s most popular and versatile dimensional measurement systems. SmartScope systems are designed and produced at QVI corporate headquarters in Rochester, NY, USA. Flash branded systems are sold in North America while Flash CNC and CNC systems are found outside North America.



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