



SmartScope® E45

**SmartScope E45** is a floor model 3-axis video measurement system featuring a large travel fixed bridge design. The fixed lens IntelliCentric™ E optical system and digital zoom provide a high resolution image engineered for video edge detection metrology. SmartScope E45 also offers:

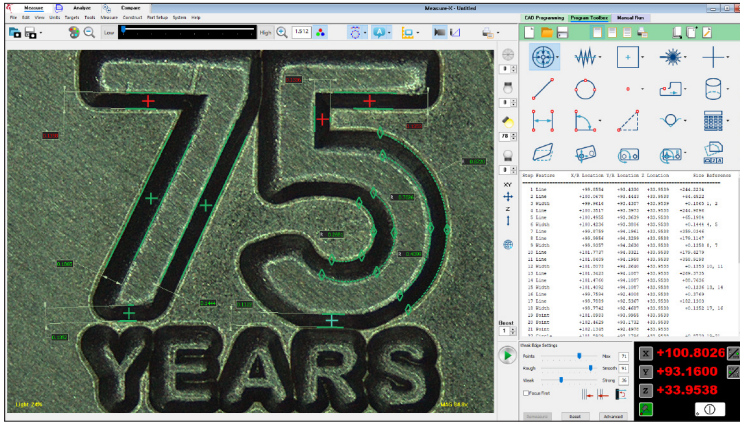
- **Advanced Lighting –**  
All LED coaxial, substage profile, and SmartRing™ light illumination comes standard.
- **Sturdy, Stable Construction –**  
Parts move on a precision DC motor-driven Y-axis stage while the optics travel in the X-axis mounted on a rigid bridge support structure for metrological integrity.
- **Multisensor Versatility –**  
Optional touch probe.

## Large Capacity Video Measurement System

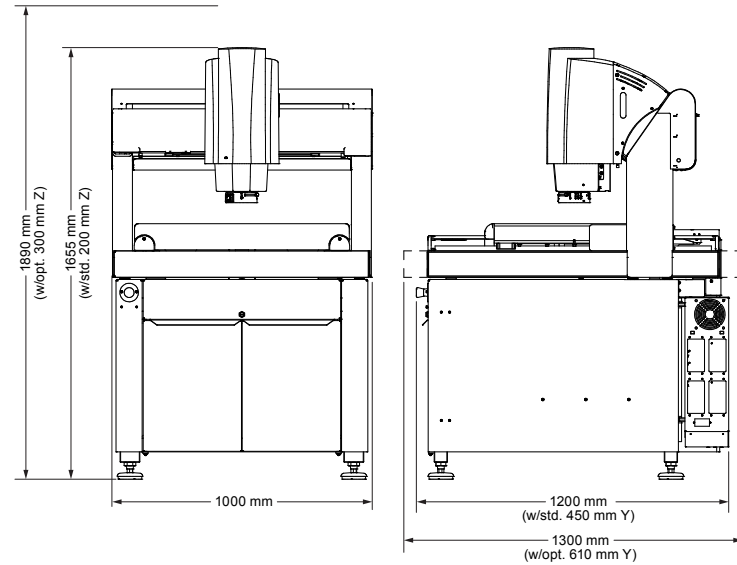


Shown with optional Touch Probe.

# SmartScope® E45



Full feature Measure-X® metrology software offers 2D CAD program generation and general-purpose dimensional measurement with multisensor and rotary axis support.



System Weight: 960 kg  
Shipping Weight: 1020 kg

	Standard	Optional
<b>XYZ Travel</b>	500 x 450 x 200 mm	Extended Y axis, 610 mm; extended Z axis, 300 mm
<b>XYZ Scale Resolution</b>	0.1 µm	
<b>Drive System</b>	DC servo with 3-axis control (X, Y, Z); with 3-axis joystick controller	
<b>Worktable</b>	Nickel plated steel, with fixture holes, removable stage glass, 65 kg recommended max payload	
<b>Rotary Axis</b>		Miniature Servo Rotary (MSR™)
<b>Optics*</b>	Fixed optical magnification with digital zoom, E 8.10 standard lens	<b>Replacement Lenses:</b> E 16.20 Wide Field-of-View/Long Working Distance, E 4.5 High Magnification
<b>Illumination</b>	Substage LED profile, coaxial LED surface, SmartRing LED ring light	Conical SmartRing (included with E 4.5 lens)
<b>Metrology Camera</b>	6 megapixel color digital metrology camera	
<b>Field of View</b>	7.0 mm x 5.1 mm to 1.7 mm x 1.3 mm	<b>E 16.20:</b> 14.0 mm x 10.4 mm to 3.4 mm x 2.6 mm <b>E 4.5:</b> 3.5 mm x 2.6 mm to 0.85 mm x 0.65 mm
<b>Resolution**</b>	10 µm	<b>E 16.20:</b> 20 µm <b>E 4.5:</b> 5 µm
<b>Working Distance</b>	62 mm	<b>E 16.20:</b> 110 mm <b>E 4.5:</b> 31 mm
<b>Sensor Options</b>		<b>Tactile:</b> TP20 or TP200 Touch Probe
<b>Software</b>	Measure-X Measure and Compare	<b>Productivity software:</b> Measure-X Analyze, EVOLVE® Suite (Design, Manufacturing, SmartProfile®, SPC) <b>Offline software:</b> Measure-X
<b>System Controller</b>	Windows® based, with up-to-date processor and onboard networking/communication ports	
<b>Controller Options</b>		24" flat panel LCD monitor, or dual 24" flat panel LCD monitors, keyboard, 3-button mouse (or user supplied)
<b>Power Requirements</b>	100-120 VAC or 200-240 VAC, 50/60 Hz, 1 phase, 700 W	
<b>Safe Operating Environment</b>	15-30 °C, non-condensing	
<b>Rated Environment</b>	Temperature 18-22 °C, stable to ± 1 °C, max rate of change 1 °C / hour, max vertical gradient of 1 °C / meter; 30-80% humidity; vibration <0.001g below 15 Hz	
<b>XY Area Accuracy</b>	$E_2 = (2.8 + 5L/1000)$	
<b>Z Linear Accuracy</b>	$E_1 = (3.8 + 5L/1000) \mu\text{m}$	$E_1 = (2.8 + 5L/1000) \mu\text{m}$ (requires optional E 4.5 lens)

Accuracy is evaluated with a QVI verification procedure where "L" is measured length in millimeters. Specifications apply within the rated environment. Standard optical specifications apply at the maximum digital magnification of the standard configuration. XY Accuracy applies with an evenly distributed load up to 10 kg in the standard measuring plane. The standard measuring plane is defined as a plane that is within 25 mm of the worktable surface. Depending on load distribution, accuracy at maximum payload may be less than standard.

\*Lenses can be manually interchanged to change magnification and working distance.

\*\*Based on width measurement of USAF resolution test chart in best focus at the maximum digital magnification.



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