

## SmartScope Vantage 450 -

An extremely accurate floor model coordinate 3D multisensor measurement system, designed to measure larger parts, or to accommodate fixtures of multiple parts or large rotary indexers. A solid granite bridge design and sturdy support structure yields high-speed stage translation without vibration, maximizing measurement throughput. Vantage 450 offers:

- Accurate Video Metrology –
   TeleStar® telecentric 10:1 zoom
   optics for the highest level of optical
   performance.
- Multisensor Versatility –
  Optional touch probe, SP25
  continuous contact scanning probe,
  Feather Probe™, off-axis DRS™
  Laser, on-axis TeleStar Plus TTL
  Interferometric Laser, Rainbow
  Probe™, and 4th and 5th axis rotary
  indexers.
- State-of-the-art Software –
   Powerful ZONE3® metrology software, and other productivity and offline software applications, to suit your requirements.

## Heavy-Duty, Advanced-Technology Dimensional Measuring System for Large Parts



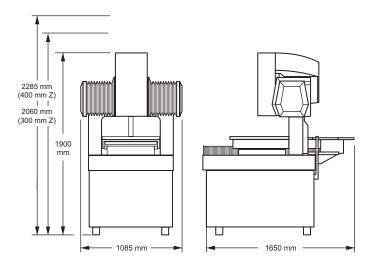


Shown with optional touch probe.



ZONE3® Metrology Software represents a totally new way of working with multisensor measurement systems – robust programming capabilities provide faster, easier, and more productive measurements.

## SmartScope® Vantage<sup>™</sup> 450



System Weight: 1380 kg Shipping Weight: 1650 kg

	Standard	Optional
XYZ Travel	450 mm x 450 mm x 250 mm	Entended Y axis, 610 mm; extended Z axis, 300 mm or 400 mm
XYZ Scale Resolution	0.1 μm	0.05 μm
Drive System	DC servo with 4-axis control (X, Y, Z, zoom); with multifunction handheld controller	XY liquid cooled linear motor drives
Worktable	Hardcoat anodized, with fixture holes, removable stage glass, 50 kg recommended max payload	
Rotary Axis		Miniature Servo Rotary (MSR™), MicroTheta Rotary (MTR™), Heavy Duty Rotary (HDR), High Precision Rotary (HPR™), Dual Rotary (requires optional 300 mm or 400 mm Z axis)
Optics*	AccuCentric® auto-compensating, fully telecentric zoom, motorized; 1x lens	Focus Grid Projector: LED source Laser Pointer: Not available with optional TTL laser Replacement / Laser Lenses: 0.45x, 0.5x, 2.0x, 4.0x
Illumination	Substage LED profile, coaxial LED surface, SmartRing™ LED ring light	Flexible SmartRing light for 0.45x and 0.5x lenses, Tungsten Fiber-Optic Ring in lieu of SmartRing (1x lens only)
Metrology Camera	Monochrome digital metrology camera	
Field of View	8.1 mm x 6.1 mm (low zoom) to 0.81 mm x 0.61 mm (high zoom)	14.6 mm x 11.0 mm (0.45x lens), to 0.20 mm x 0.15 mm (4.0x lens)
Working Distance	65 mm	Up to 200 mm (0.45x lens)
Sensor Options		Tactile: TP20 or TP200 Touch Probe, SP25 Scanning Probe, Feather Probe, PH10 motorized probe head (requires 400 mm Z and compressed air)  Non-Contact: TeleStar Plus Interferometric TTL laser, DRS Laser, Rainbow Probe
Software	ZONE3 Express metrology software     QVI® Portal	Metrology software: ZONE3 Prime, ZONE3 Pro Productivity software: MeasureFit® Plus, SmartFit® 3D, EVOLVE® Suite (Design, EVOLVE SPC, Manufacturing, SmartProfile®) Offline software: ZONE3
System Controller	Windows® based, with up-to-date processor and on board networking/communication ports	
Controller Options		24" flat panel LCD monitor, or dual 24" flat panel LCD monitors, keyboard, 3-button mouse (or user supplied)
Power Requirements	100-120 VAC or 200-240 VAC, 50/60 Hz, 1 phase, 1200 W	
Safe Operating Environment	15-30 °C, non-condensing	
Rated Environment	Temperature 18-22 °C, stable to ± 1 °C; max rate of change 1 °C / hour; max vertical gradient of 1 °C / meter; 30-80% humidity; vibration <0.001g below 15 Hz	
XYZ Volumetric Accuracy	E <sub>3</sub> = (2.5 + 5L/1000) μm	
XY Area Accuracy	E <sub>2</sub> = (1.5 + 4L/1000) μm	
Z Linear Accuracy	E <sub>1</sub> = (2.5 + 5L/1000) μm	$\rm E_1$ = (1.5 + 5L/1000) µm (requires optional TeleStar Plus TTL Laser, DRS Laser, or touch probe)

Accuracy is evaluated with a QVI verification procedure where "L" is measured length in millimeters. Specifications apply within the rated environment. Standard optical specifications apply at the maximum optical magnification of the standard configuration. XY Accuracy applies with an evenly distributed load up to 10 kg in the standard measuring plane. The standard measuring plane is defined as a plane that is within 25 mm of the worktable surface. Depending on load distribution, accuracy at maximum payload may be less than standard. On-site verification of undertic accuracy is optional. This equipment complies with EMC directive EN IEC 61326-1, Class A. "Lenses and lens attachments can be manually interchanged to change magnification and working distance.



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